

# Synthesis of Iron Nanoparticles Using *Moringa Oleifera* Leaf Extract

S.Sharada\*, D.Sowjanya

\*Department of Chemical Engineering, JNTUACEA

\*Corresponding author: sharadas.chemengg@jntua.ac.in

---

## ABSTRACT

In this study, Iron nanoparticles (FeNPs) were synthesized using *Moringa oleifera* leaf extract as both reducing and stabilizing agent using green synthesis method and characterized using Ultraviolet (UV) spectroscopy, pH, Fourier Transform Infrared (FT-IR) spectroscopy. The determination of pH at different time interval shows a gradual decrease as a function of time and stabilizes from 14-24th hour and this confirm the stability of the nanoparticles. The UV spectroscopy results shows that the synthesized FeNPs varies in the range of 300-500nm. The FTIR spectrum reveal the functional groups responsible for the reduction and synthesis of the nanoparticles, this is obvious from the two spectra of biomass and Iron that the flavonoids and phenolic led to the bio-reduction. It can be concluded that iron nanoparticles synthesized using *Moringa oleifera* can be applied in medicine, as a curative agent and in domestic waste water treatment. The characterization results confirm the formation and presence of iron nanoparticles thus obtained is evaluated for simultaneous removal of total phosphates, nitrates and chemical oxygen demand.

**Key words:** Iron nanoparticles; *Moringa oleifera*; Domestic waste water; Green synthesis

---

Date of Submission: 10-09-2023

Date of Acceptance: 24-09-2023

---

## I. INTRODUCTION

**Oluwole Samuel Aremu et al.,2018** studied green synthesis of iron nanoparticles (FeNPs) using leaf and seed extracts of *moringa oleifera* were prepared by mixing different ratios of plant extracts with iron chloride solution. The batch adsorption results showed an enhanced removal of nitrate ion by 85% and 26% MOS-FeNPs and MOL-FeNPs respectively as compared to moringa extracts.

**Carole Silveira et al.,2018** studied and synthesized iron-oxide nanoparticles via a green synthesis method, its adsorption capabilities and the shortest contact time to achieve equilibrium, the NPsFeo is a highly promising material for fluoride ion removal.

**K.G.Ahila et al.,2018** investigated green synthesis of magnetic iron nanoparticle using *moringa oleifera* lam seeds and its application in textile effluent treatment.

**T.Shahwan et al.,2011** studied green synthesis of iron nanoparticles These indicates the complete removal of dyes from water over a wide range of concentrations, 10-200mgL<sup>-1</sup>, compared with iron nanoparticles produced by borohydride reduction.

**C.P.Devatha et al.,2017** studied the performance of COD removal(77%) and nitrate removal(74%) for 1:5 on 5<sup>th</sup> day is observed to be efficient. Size of FeNPs achieved for 1:2 ratio was 98-200 nm and for all proportions varying between 120 and 600 nm due to agglomeration enhanced bacterial decay. For the contact time of 48h, 1:5 found to be effective in inhibiting more number of bacterial cells compared to other proportions.

**Crislaine Rodrigues Galan et al.,2018** investigated green synthesis of copper oxide nanoparticles impregnated on activated carbon using *moringa oleifera* leaves extract for the removal of nitrate from water.

**S.Manishkanna et al.,2019** presented a facile biogenic synthesis of iron nanoparticles using aqueous extracts of three plant sources: Terminalia bellirica (TB); *Moringa oleifera* fruit (MOF) and *Moringa oleifera* leaves (MOL). The materials were characterized using TEM, SEM and XRD indicated particle size of 35-40 nm.

**P.Karpagavinayagametal.,2018** described green synthesis of iron oxide nanoparticles using *Avicennia marina* flower extract. UV-vis absorption spectrum of iron oxide nanoparticles display a peak in the region of 295-301 nm. The FTIR spectrum of Feo-NPs shows bands at 3354 cm<sup>-1</sup>,1630cm<sup>-1</sup>,1380cm<sup>-1</sup> and 610cm<sup>-1</sup>.

**Mohamed F.Alajmi et al.,2018** studied green synthesis of iron oxide nanoparticles using aqueous extracts of *pandanus odoratissimus* leaves for efficient bifunctional electro-catalytic activity. Iron oxide nanoparticles show uniform particle size distribution with an average diameter of ~5.0nm. Electrochemical water splitting reactions have been carried out using Fe<sub>3</sub>O<sub>4</sub> NPs as electrocatalysts in 0.1 M KOH electrolyte solution.

**S Amutha et al.,2018** studied the potential effect of *Glycosmis mauritiana* leaf extract for the formation of iron oxide nanoparticles and its application on antibacterial activity. The results revealed that iron oxide

nanoparticles has the absorption peak at 404nm, spherical shaped and average size of particle is found to be below 100nm.

**Thakur Deepa Singh et al.,2019** studied green synthesis of iron, copper and silver nanoparticles and their antibacterial activity on animal pathogens. The absorption values of Iron, copper and silver nanoparticles at 260nm, 340nm and 425nm respectively. The SEM analysis revealed the size of Iron, copper and silver nanoparticles as 58.9-78.0nm, 49.6-95.4nm and 63.6-88.8nm respectively.

**Arun Kumar Thalla et al.,2016** investigated green synthesis of iron nanoparticles is done using various leaf extracts viz. *Mangifera indica*, *Murrayakoenigii*, *Azadiractaindica*, The Among different plant mediated synthesized iron nanoparticles, *Azadiractaindica* showed 98.08% of phosphate, 84.32% of ammonia nitrogen and 82.35% of chemical oxygen demand.

**K Sravanthi et al.,2018** presented synthesized zero-valent iron nanoparticles (ZVIN) using reproducible *Calotropis gigantea* (CG) flower extract served as both reducing and stabilizing agent completely by green approach. FT-IR and UV-Vis absorption spectra reveal that the polyphenols present in the CG flower extract responsible for the reduction and stabilization of the ZVIN.

**Nasrin Beheshtkhoo et al.,2018** studied iron nanoparticles were synthesized by a simple bio-reduction method. The average diameter of the prepared NPs ranged from 6.5 to 14.9nm with a mean particle size of 9.2nm.

**HelaleKaboliFarshchi et al.,2018** synthesized iron nanoparticles by rosemary extract and cytotoxicity effect evaluation on cancer cell lines. The mean size of the Rosemary-FeNPs were at about 100nm with PDI of less than 0.12, which indicates a homogeneous size distribution of the nanoparticles.

**S Saranya et al.,2017** studied green synthesis of iron nanoparticles using aqueous extract of *Musa ornata* flower sheath against pathogenic bacteria. The optimum precursor salt concentration, pH of the reaction mixture, ratio between reducing agent and precursor salt and time for the synthesis of iron nanoparticles were found to be 5mM, 9.0, 3:7 and 0<sup>th</sup> h respectively. X-ray diffraction method, it was found that the average particle size of magnetite nanoparticles was found to be 43.69 nm.

**MallavarapuMegharaj et al.,2014** proposed that iron nanoparticles (Fe NPs) synthesized by green tea (GT-Fe) and eucalyptus leaves (EL-Fe) extracts, which regarded as cleaner productions can be used for the efficient removal of nitrate. Batch experiment showed that 59.7% and 41.4% of nitrate was removed by GT-Fe and EL-Fe NPs, compared to the 87.6% and 11.7% that was removed using zero-valent iron nanoparticles (nZVI) and Fe<sub>3</sub>O<sub>4</sub> nanoparticles, respectively.

**Monalisa Pattanayak et al.,2012** synthesized iron nanoparticles using various plants and spices extract at room temperature. The color change occurred when ferric chloride was mixed with reducing agent i.e., plant and spices extract. The bioreduction of Fe<sup>3+</sup> in aqueous solutions was monitored by periodic sampling of aliquots of the mixture.

**Yufen Wei et al.,2016** presented iron nanoparticles were synthesized using citrus maxima peel extracts to reduce Fe in aqueous solution. Based on the characterization results, irregular iron nanoparticles with diameters of 10-100 nm were synthesized.

**Sara Hooshmand et al.,2016** reported the synthesis and functionalization of magnetic iron nanoparticles using green chemistry for application of dispersive solid-liquid phase microextraction (DSLME) method for preconcentration and determination of nickel ions in soil, potato, red tea, white tea, mushroom, lettuce, cabbage, apple, urban water, purified drinking water through household water treatment device.

## II. MATERIALS AND METHODS

### Collection of plant material and preparation of extract:

Fresh leaves of plant (*Moringa oleifera*) was collected from farm in kammuru village, kuderumandal, Anantapur district. The collected leaves were washed with deionized water and chopped into pieces as shown in figure.1. A hot water extract of the leaf was prepared by taking 5 g of leaf in 100 mL of distilled water and boiled in an Erlenmeyer flask for 5 minutes. The clear extract was obtained by filtration using Whatman filter paper. The extract was stored at 4°C for further use (it was used within one week). The filtrate acts as reducing and stabilizing agent for the synthesized iron nanoparticles.



Figure.1:Moringa oleifera dried leaves

### **2.1.Preparation of precursor:**

Ferrous sulphate heptahydrate( $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ ), which is used as a precursor, for the synthesis of FeNPs, 0.10M of  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  is prepared using demineralised water.

### **2.2.Synthesis of Iron nanoparticles:**

The desired concentrations of leaf extract was mixed with 0.10M of  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  solution with various volumes of 1:1, 1:4, 1:5 and at a temperature of  $60^\circ\text{C}$  and constant stirring for 2hrs. A change in colour from reddish yellow to black after a certain period of time indicated the formation of FeNPs. The FeNPs solution was kept in centrifuge tubes about 60 min. The Iron nanoparticles were settled to the bottom of the tubes and the liquid on top of the tube. The particles slurry was taken into a glass plate which was kept in an electric oven for 6 hrs, The obtained FeNPs are removed carefully in sample bottle of air tight container.

### **2.3.Determination of physico-chemical properties of Iron nanoparticles:**

UV-Visible spectrum of the reaction medium was used with model Spectrum lap 752 s to determine the reduction and stability of Iron nanoparticle. The pH was determined using pH meter, of model HI 2211 pH/ORP.

The FTIR spectrum of FeNPs was performed using FTIR with model to identify the possible bio-molecules responsible for capping and efficient stabilization of metal nanoparticles synthesis using extract of Moringa oleifera. FeNP pellet was washed 3 times with 20 mL of distilled water to get rid of all the free proteins/enzymes that were not capping the FeNP prior to the FTIR measurement. The Sample was dried and analyse with FTIR machine in the diffuse reflectance mode using Attenuated Total Reflectance (ATR).

## **III. Results**

### **3.1.Leaf extract from Moringa leaf:**

The leaf extract was prepared was prepared by taking 5 g of Moringa oleifera leaf in 100 mL of distilled water as shown in figure.2.



Figure.2.Moringa oleifera leaf extract

### 3.2.Synthesized iron oxide nanoparticles:

The Iron nanoparticles are synthesized as shown in figure.3 & 4The black powder obtained sample is stored in a sample bottle.



Figure.3. FeNPs attached to the centrifuge tube



Figure.4. Collected FeNPs of different volume ratios

### 3.3.Physicochemical properties:

The result of the pH analysis shows that Iron nanoparticles synthesized using *Moringa oleifera* was analyzed at relative humidity of 75% and room temperature 27°C, before the synthesis, the pH of Iron solution and moringa leaf extract were 3.33 and 5.91 respectively indicating that the iron salts are more acidic compared to moringa leaf extract, and after the synthesis, the pH of the iron nanoparticles at different time interval shows a gradual decrease as a function of time and stabilizes at 14-24th hour . The mean pH value for the Iron nanoparticles was 3.25 and was in the range of 3.15 to 3.45, shown in figure.5, this shows that the synthesized Iron nanoparticles is acidic .

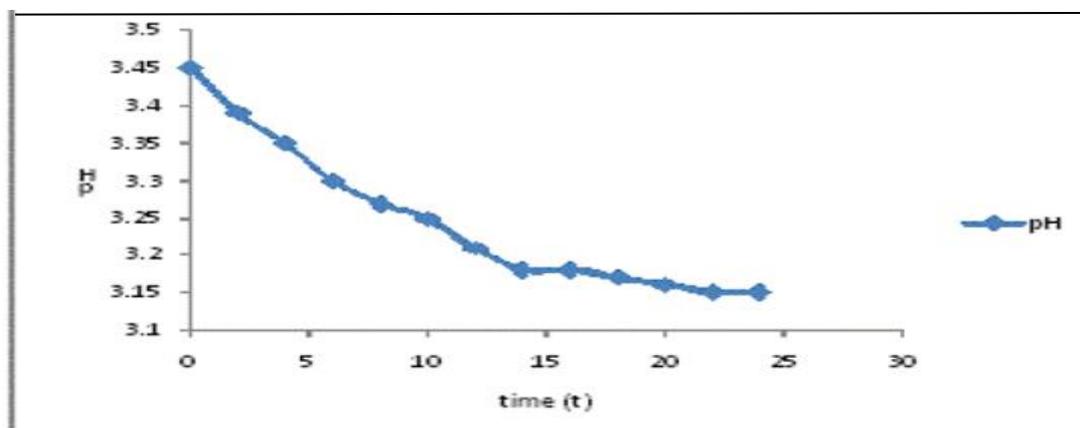
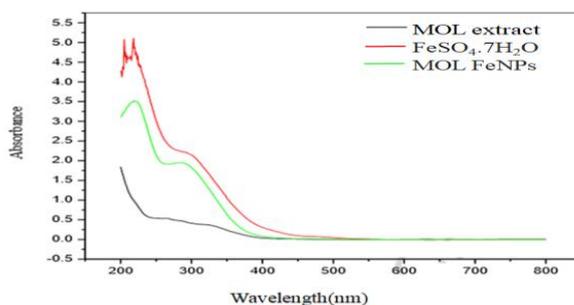


Figure.5.

### 3.4. UV spectroscopy:

UV-Vis spectroscopy is an important technique to establish the formation of nanoparticles. On adding the MOL extract to  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  solution, the mixture changed from greenish to black. The colour changes are due to the excitation of the surface plasmon resonance in the metal nanoparticles. An assessment of the UV analysis of MOL-FeNPs showed absorption peaks in the range of 210 and 240 nm, which are identical to the characteristic UV visible spectrum of metallic iron. The new peak on the MOL-FeNPs was formed at 240 nm. The peak show in figure.6. the interaction between  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  solution and the MOL extract.

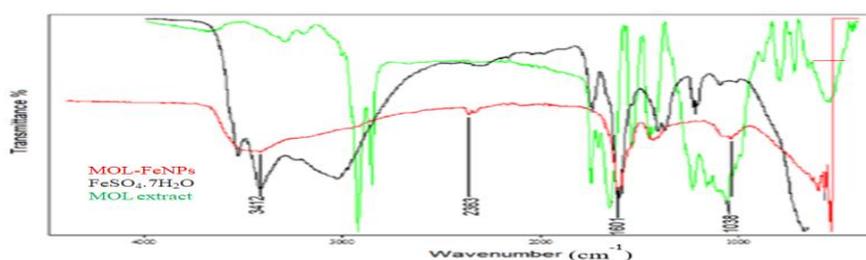


UV-visible absorption peak of MOL extract, MOL FeNPs and  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  solution

**Figure.6.** interaction between  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  solution and the MOL extract.

### 3.5. FTIR characterization of FeNPs:

The FTIR spectra indicated by following figure showed the bands present at 3412  $\text{cm}^{-1}$ , 2362  $\text{cm}^{-1}$  and 1601  $\text{cm}^{-1}$  due to O-H stretching, C-H, and C=O, respectively of MOL-FeNPs. These regions around 3270  $\text{cm}^{-1}$  (O-H), 2900  $\text{cm}^{-1}$  (C-H) and 1700  $\text{cm}^{-1}$  (C=O) were also observed on the spectrum of MOL. *Moringa oleifera* has been reported to be enriched with phytochemicals such as amino acids, alkaloids, flavonoids and phenolic compounds, hence the presence of these peaks was observed. The peak in figure.7, at 565  $\text{cm}^{-1}$  confirms that FeNPs were obtained.



FTIR spectra of MOL-FeNPs, MOL extract,  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  solution

**Figure.7.** the spectrum of MOL

## IV. Conclusion

A simple, rapid and ecofriendly procedure is adopted to synthesize FeNPs using *Moringa oleifera* leaves. The pH of the iron nanoparticles at different time interval shows a gradual decrease as a function of time and stabilizes at 14-24<sup>th</sup> hour and the mean pH of FeNPs was 3.25 and in the range of 3.15 to 3.45, this shows that the synthesized Iron nanoparticles is acidic.

The plant leaf extracts substantiate the presence of various phytochemicals such as phenols, flavonoids, alkaloids etc. which mediates the reduction process and helps in formation of capping agent on the synthesised FeNPs and thereby stabilising the nanoparticles. The reduction of  $\text{Fe}^{2+}$  by various leaf extracts is confirmed by characterization studies using UV-Visible spectrophotometer and FTIR results.

## REFERENCES

- [1]. **Oluwole Samuel Aremu, Lebogang Katata-Seru, Tshepiso Moremedi, Indra Bahadur.,2018.** Green synthesis of iron nanoparticles using moringa oleifera extracts and their applications: removal of nitrate from water and antibacterial activity against *Escherichia coli*. *Journal of Molecular Liquids* 256,296-304.
- [2]. **Carole Silveira, Quelen Leticia Shimabuku, Marcela Fernandes Silva, Rosangela Bergamasco.,2018.** Iron-oxide nanoparticles by the green synthesis method using *Moringa oleifera* leaf extract for fluoride removal. *Environmental technology* 39(22),2926-2936.
- [3]. **K.G Ahila, M Vasanthy, C Thamaraiselvi.,2018.** Green synthesis of Magnetic iron nanoparticle using *Moringa oleifera* Lam Seeds and its Application in Textile Effluent Treatment. *Utilization and Management of Bioresources*, 315-324.

- [4]. **Talal Shahwan, S Abu Sirriah, Muath Nairat, Ezel Boyaci, Ahmet E Eroglu, Thomas B Scott, Keith R Hallam.,2011.** Green synthesis of iron nanoparticles and their application as a Fenton-like catalyst for the degradation of aqueous cationic and anionic dyes. *Chemical Engineering Journal* 172(1),258-266.
- [5]. **CP Devatha, K Jagadeesh, Mallikarjun Patil.,2018.** Effect of green synthesized iron nanoparticles by *Azadirachta Indica* in different proportions on antibacterial activity. *Environmental Nanotechnology, Monitoring and management* 9, 85-94.
- [6]. **CR Galan, Marcela Fernandes Silva, Daniel Mantovani, Rosangela Bergamasco, Marcelo Fernandes Vieira.,2018.** Green synthesis of copper oxide nanoparticles impregnated on activated carbon using *Moringa Oleifera* leaves extract for the removal of nitrates from water. *The Canadian Journal of Chemical Engineering* 96(11).
- [7]. **S Manishkanna, Gautham B Jegadeesan, K Srimathi, N Santosh Srinivas, D Vignesh.,2019.** Green synthesis of iron oxide nanoparticles using *Terminalia bellirica* and *Moringa Oleifera* fruit and leaf extracts: Antioxidant, antibacterial and thermoacoustic properties. *Biocatalysis and Agricultural Biotechnology* 21, 101354.
- [8]. **P Karpagavinayagam, C Vedhi.,2019.** Green synthesis of iron oxide nanoparticles using *Avicennia marina* flower extract. *Vacuum* 160, 286-292.
- [9]. **Mohamed F.Alajmi, Jahangeer Ahmed, Saad M.alshehri.,2018.** Green synthesis of Fe<sub>3</sub>O<sub>4</sub> nanoparticles using aqueous extracts of *Pandanus Odoratissimus* leaves for efficient bifunctional electro-catalytic activity. *Applied Nanoscience* 8, 1427-1435.
- [10]. **S Amutha, S Sridhar.,2018.** Green synthesis of magnetic iron oxide nanoparticle using leaves of *Glycosmis mauritiana* and their antibacterial activity against human pathogens. *Journal of Innovations in Pharmaceutical and Biological Sciences* 5,22-26.
- [11]. **Thakur Deepa Singh, P Sravani, SP Sreedhar Bhattar, K Anuradha.,2019.** Green synthesis of iron, copper and silver nanoparticles and their antibacterial activity on animal pathogens- A Comparative study. *International Journal of Scientific Research in Biological Sciences*.
- [12]. **Arun Kumar Thalla, Shweta Y Katte, CP Devatha.,2016.** Green synthesis of iron nanoparticles using different leaf extracts for treatment of domestic waste water. *Journal of Cleaner Production* 139, 1425-1435.
- [13]. **K Sravanthi, D Ayodhya, P Yadgiri Swamy.,2018.** Green synthesis, characterization of biomaterial-supported zero-valent iron nanoparticles for contaminated water treatment. *Journal of Analytical Science and Technology* 9(1),3.
- [14]. **NasinBeheshtkhou, Mohammad Amin JadidiKouhbanani, Amir Savardashtaki, Ali Mohammad Amani, Saeed Taghizadeh.,2018.** Green synthesis of iron oxide nanoparticles by aqueous leaf extract of *Daphne Mezereum* as a novel dye removing material. *Applied Physics A* 124(5),363.
- [15]. **HelaleKaboliFarschi, Majid Azizi, Mahmoud Reza Jaafari, SeyydHossien Nemati, Amir Fotovat.,2018.** Green synthesis of iron nanoparticles by Rosemary extract and Cytotoxicity effect evaluation on cancer cell lines. *Biocatalysis and agricultural biotechnology* 16, 54-62.
- [16]. **S Saranya, K Vijayarani, S Pavithra.,2017.** Green synthesis of iron nanoparticles using aqueous extract of *Musaornata* flower sheath against pathogenic bacteria. *Indian Journal of Pharmaceutical Sciences* 79(5),688-694.
- [17]. **MallavarapuMegharaj, Ting Wang, Jiajiang Lin, Zuliang Chen, Ravendra Naidu.,2014.** Green synthesized iron nanoparticles by green tea and eucalyptus leaves extracts used for removal of nitrate in aqueous solution. *Journal of Cleaner Production* 83,414-419.
- [18]. **Monalisa Pattanayak, P.L. Nayak.,2012.** Ecofriendly Green synthesis of iron nanoparticles from various plants and spices extract. *International Journal of plant, animal and environmental science*.
- [19]. **Yugen Wei, Zhanqiang Fang, Liuchun Zheng, Lei Tan, Eric Pokeung Tsang.,2016.** Green synthesis of Fe nanoparticles using citrus maxima peels aqueous extracts. *Materials Letters* 185,384-386.
- [20]. **ZarrinEs'haghi, Fatemeh Vafaiezhad, Sara Hooshmand.,2016.** Green synthesis of magnetic iron nanoparticles coated by olive oil and verifying efficiency in extraction of nickel from environmental samples via UV-Vis spectrophotometry. *Process Safety and Environmental Protection* 102,403-409.
- [21]. **S Machado, JG Pacheco, HPA Nouws, Jose Tomas Albergaria, Cristina Delerue-Matos.,2015.** Characterization of green zero-valent iron nanoparticles produced with tree leaf extracts. *Science of the total environment* 533,76-81.
- [22]. **V.Sivaranjani and P.Philominthan .,2015.** Synthesize of titanium dioxide nanoparticles using *Moringa Oleifera* leaves and evaluation of wound healing activity. *Wound medicine*.
- [23]. **Morones, J.R. and Elechigerra, J.I.,2005.** Interaction of silver nanoparticles with HIV-1. *Nanotechnology*,16,2346.
- [24]. **Bansal V, Ramanathan R, Bharagava SK.,2011.** Fungus-mediated biological approaches towards 'green' synthesis of oxide nanomaterials. *Aust J Chem* 64;279-293
- [25]. **Mihir Herlekar, Siddhivinayak Barve, Rakesh Kumar.,2014.** Plant mediated green synthesis of iron nanoparticles. *Journal of Nanoparticles*.
- [26]. **Monalisa Pattanayak, PL Nayak.,2013.** Green synthesis and characterization of zero valent iron nanoparticles from the leaf extract of *Azadirachta indica*. *World Journal of Nano Science and Technology* 2(1),06-09.
- [27]. **Tayyaba Naseem, Muhammad Akhyar Farrukh.,2015.** Antibacterial activity of green synthesis of iron nanoparticles using *Lawsonia inermis* and *Gardenia jasminoides* leaves extract. *Journal of Chemistry*.
- [28]. **S Machado, JP Grosso, HPA Nouws, Jose Tomas Albergaria, Cristina Delerue-Matos.,2014.** Utilization of food industry wastes for the production of zero-valent iron nanoparticles. *Science of the Total Environment*,496,233-240.
- [29]. **Gabor Kozma, Andrea Ronavari, Zoltan Konya, Akos Kukovecz.,2016.** Environmentally benign synthesis methods of zero-valent iron nanoparticles. *Acs Sustainable Chemistry and Engineering* 4(1),291-297.
- [30]. **MeghdadPirsaheb, Sajad Moradi, Mohsen Shahlaei, Xiangke Wang, Negin Farhadian.,2019.** A new composite of nano zero-valent iron encapsulated in carbon dots for oxidative removal of bio-refractory antibiotics from water. *Journal of Cleaner Production* 209,1523-1532.
- [31]. **Lucas Frenz, Abdeslam EI Harrak, Matthias Pauly, Sylvie Begin-colin, Andrew D Griffiths, Jean-christophe Baret.,2008.** Droplet-based microreactors for the synthesis of magnetic iron oxide nanoparticles. *Angewandte Chemie International Edition* 47(36),6817-6820.
- [32]. **Matthew Simmons, Charlotte Wiles, Vincent Rocher, M Grazia Francesconi, Paul Watts.,2013.** The preparation of magnetic iron oxide nanoparticles in microreactors. *Journal of Flow Chemistry* 3(1),7-10.
- [33]. **Chun-Xia Zhao, Lizhong He, Shi Zhang Qiao, Anton PJ Middelberg.,2011.** Nanoparticle synthesis in microreactors. *Chemical Engineering Science* 66(7),1463-1479.
- [34]. **Prashant L Suryawanshi, Shirish H Sonawane, Bharat A Bhanvase, Muthupandian Ashokkumar, Makarand S Pimplapure, Parag R Gogate.,2018.** Synthesis of iron oxide nanoparticles in a continuous flow spiral microreactor and corning advanced flow reactor. *Green Processing and Synthesis* 7(1),1-11.
- [35]. **William Glasgow, Ben Fellows, Bin Qi, Taghi Darroudi, Christopher Kitchens, Longfei Ye, Thomas M Crawford, O Thompson Mefford.,2016.** Continuous synthesis of iron oxide nanoparticles via thermal decomposition. *Particology* 26,47-53.

- [36]. **Sascha Ceylan, Carsten Friese, Christian Lammel, Karel Mazac, Andreas Kirschning.,2008.** Inductive heating for organic synthesis by using functionalized magnetic nanoparticles inside microreactors. *Angewandte Chemie International Edition* 47(46),8950-8953.
- [37]. **SF Hasany, I Ahmed, J Rajan, A Rehman.,2012.** Systematic review of the preparation techniques of iron oxide magnetic nanoparticles. *Nanosci. Nanotechnol* 2(6),148-158.
- [38]. **Samuel Marre, Andrea Adamo, SoubirBasak, Cyril Aymonier, Klavs F Jensen.,2010.** Design and packaging of microreactors for high pressure and high temperature applications. *Industrial and Engineering Chemistry Research* 49(22), 11310-11320.
- [39]. **Laura Gutierrez, Leyre Gomez, Silvia Irusta, Manuel Arruebo, Jesus Santamaria.,2011.** Comparative study of the synthesis of silica nanoparticles in micromixer-microreactor and batch reactor systems. *Chemical engineering journal* 171(2),674-683.
- [40]. **A Angel Ezhilarasi, J Judith Vijaya, K Kaviyarasu, M Maaza, A Ayeshamariam, L John Kennedy.,2016.** Green synthesis of Nio nanoparticles using moringa oleifera extract and their biomedical applications: Cytotoxicity effect of nanoparticles against HT-29 cancer cells. *Journal of Photochemistry and Photobiology B: Biology* 164, 352-360.
- [41]. **N Matinise, XG Fuku, K Kaviyarasu, N Mayedwa, M Maaza.,2017.**Zno nanoparticles via moringa oleifera green synthesis: Physical properties and mechanism of formation. *Applied Surface Science* 406,339-347.
- [42]. **R Sathyavathi, M Krishna, D Narayana Rao.,2011.** Biosynthesis of silver nanoparticles using Moringa Oleifera leaf extract and its application to optical limiting.
- [43]. **Aziz Qannaf Aziz Zaid, Suriati Binti Ghazali.,2019.** Preliminary investigatin of water treatment using Moringa Oleifera seeds powder as natural coagulant: a case study of Belat River, Malaysia. *Int J Eng Sci* 8(2),79-85.
- [44]. **Odilon M Nonfodji, Jacques K Fatombi, Theodora A Ahoyo, Semiyou A Osseni, Taofiki Aminou.,2020.** Performance of Moringa Oleifera seeds protein-polyaluminum chloride composite coagulant in removing organic matter and antibiotic resistant. *Journal of Water Process Engineering* 33,101103.
- [45]. **Ephraim Vunain, EffitiaFitiMasoamphambe, Placid Mike Gabriel Mpeketula, Maurice Monjerezi, Anita Etale.,2019.** Evaluation of coagulating efficiency and water borne pathogens reduction capacity of Moringa Oleifera seed powder for treatment of domestic wastewater from Zomba, Malawi. *Journal of Environmental Chemical Engineering* 7(3),103118.
- [46]. **Nikita Verma, Rajeev Kumar, Mahipal Singh Sankhla.** Evacuation of Nitrate from water by Green Synthesis of Plant extracts. *Journal of Seybold Report* ISSN NO 1533,9211.
- [47]. **Garg S.,2012.** Rapid biogenic synthesis of silevr nano particles using black pepper (riper nigerum) com extract. *Int J InnoBiol Chem Sci* 3:5-10.
- [48]. **Huang JL., Li QB, Sun DH, Lu Su YB, Yang X, Wang YP, Shao WY, He N, Hong JQ, Chen CX.,2017.** Biosynthesis of silver and gold nanoparticles by novel sundried CinnamomumCamphora leaf. *Nanotechnol* 18:1-11.
- [49]. **Jo HJ, Choi JW, Lee SH, Hong SW.,2012.** Acute toxicity of Ag and Cuo nanoparticle suspensions against Daphnia magna: the importance of their dissolved fraction varying with preparation methods. *J Hazard Mater* 227:301-308.
- [50]. **Kasthuri J, Kathiravn K, Rajendiran N.,2009.** Phyllanthin-assisted biosynthesis of silver and gold nanoparticles: a novel biological approach. *J Nanopart Res* 11:1075-1085.
- [51]. **S.Saif, A.Tahir, Y.Chen.,2016.** Green synthesis of iron nanoparticles and their environmental applications and implications. *Nanomaterials* 6(11)209.
- [52]. **B.Ajitha, Y.A.K.Reddy, P.S.Reddy.,2015.** Green synthesis and characterization of silver nanoparticles using lantana camara leaf extract. *Mater.sci.Eng.C* 49 373-381.
- [53]. **M.Gomathi, A.Prakasam, P.V.Rajkumar, S.Rajeshkumar, R.Chandrasekarand, P.M.Anbarasane.** Green synthesis of silver nanoparticles using Gymnemasylvestre leaf extract and evaluation of its antibacterial activity.
- [54]. **K.M.Kumar, B.K.Mandal, K.S.Kumar, P.S.Reddy, B.Sreedhar.,2013.** Biobased green method to synthesise palladium and iron nanoparticles using terminalia chebula aqueous extract. *Spectrochim. Acta A Mol. Biomol. Spectrosc.* (102) 128-133.
- [55]. **Y.Kuang, Q.Wang, Z.Chen, M.Megharaj, R.Naidu.,2013.** Heterogeneous Fenton-like oxidation of monochlorobenzene using green synthesis of iron nanoparticles. *J. Colloid Interface Sci.* (410) 67-73.
- [56]. **SajedehLohrasbi, Mohammed Amin JadidiKouhbanani, Nasrin Beheshtkhou, Younes Ghasemi, Ali Mohammad Amani, Saeed Taghizadeh.,2019.** Green synthesis of iron nanoparticles using Plantago major Leaf Extract and their application as a catalyst for the Decolorization of Azo Dye. *BioNanoScience* 9(2), 317-322.
- [57]. **R Kumar, N Singh, SN Pandey.,2015.** Potential of green synthesized zero-valent iron nanoparticles for remediation of lead-contaminated water. *International journal of environmental science and technology* 12(12), 3943-3950.
- [58]. **PichsineeSomchaidee, Karaked Tedsree.,2018.** Green synthesis of high dispersion and narrow size distribution of zero-valent iron nanoparticles using guava leaf extract. *Advances in Natural Sciences; Nanoscience and Nanotechnology* 9(3),035006.
- [59]. **Kesarla Mohan Kumar, Badal Kumar Mandal, Koppala Siva Kumar, PamanjiSreedhara Reddy, Bojja Sreedhar.,2013.**Biobased green method to synthesise palladium and iron nanoparticles using Terminalia chebula aqueous extract. *Spectrochimica Acta Part A: Molecular and Biomolecular spectroscopy* 102, 128-133.
- [60]. **Eric C Njagi, Hui Huang, Lisa Stafford, Homer Genuino, Hugo M Galindo, John B Collins, George E Hoag, Steven L Suib.,2011.**Biosynthesis of iron and silver nanoparticles at room temperature using aqueous Sorghum bran extracts. *Langmuir*27(1), 264-271.